#### EML 4230 Introduction to Composite Materials

#### Chapter 3 Micromechanical Analysis of a Lamina Elastic Moduli of Unidirectional Lamina Longitudinal Young's Modulus

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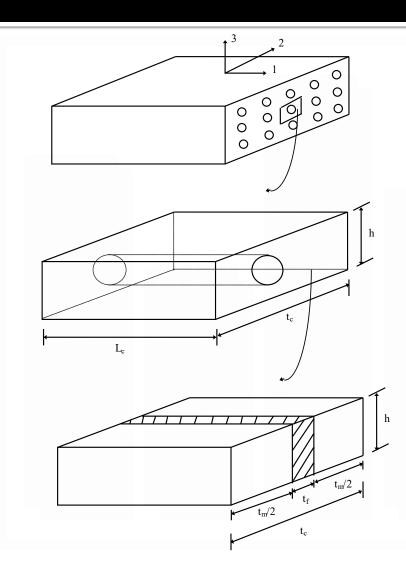
Courtesy of the Textbook
<u>Mechanics of Composite Materials by Kaw</u>



#### Elastic Moduli of Unidirectional Lamina

- Longitudinal elastic modulus, E<sub>1</sub>
- Transverse elastic modulus, E<sub>2</sub>
- Major Poisson's ratio,  $v_{12}$
- In-plane shear modulus, G<sub>12</sub>

### **Strength of Materials Approach**

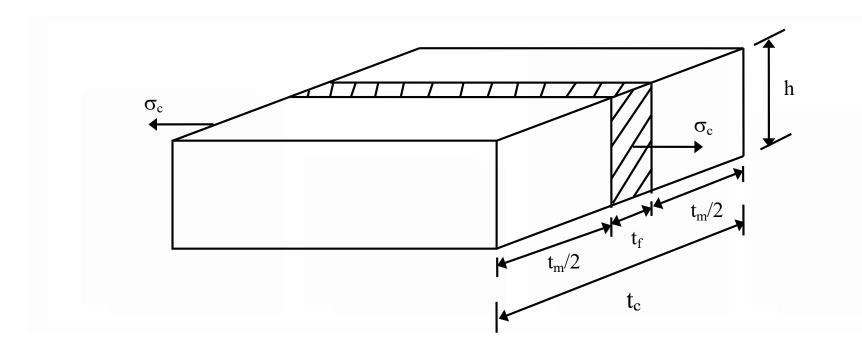


 $V_f = \frac{ht_f L_c}{h t_c L_c} = \frac{t_f}{t_c}$ 

 $V_m = \frac{n\tau_m L_c}{h t_c L_c} = \frac{\tau_m}{t_c}$ 

FIGURE 3.3 Representative volume element of a unidirectional lamina.

# Longitudinal Young's Modulus, E1



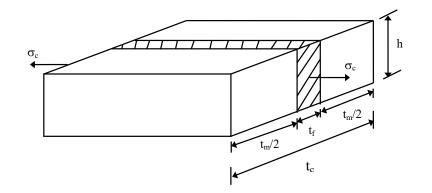
A uniform longitudinal strain applied to the representative volume element to calculate the longitudinal Young's modulus for a unidirectional lamina.

#### Longitudinal Young's Modulus

$$F_c = F_f + F_m$$

$$F_c = \sigma_c A_c$$
,

 $F_f = \sigma_f A_f$ , and  $F_m = \sigma_m A_m$ 



$$\sigma_f = E_f \mathcal{E}_f$$
, and  
 $\sigma_m = E_m \mathcal{E}_m$ 

= T

#### Longitudinal Young's Modulus

$$F_{c} = F_{f} + F_{m}$$

$$E_{1} \varepsilon_{c} A_{c} = E_{f} \varepsilon_{f} A_{f} + E_{m} \varepsilon_{m} A_{m}$$

$$If (\varepsilon_{c} = \varepsilon_{f} = \varepsilon_{m}), \text{ then }:$$

$$E_{1} = E_{f} \frac{A_{f}}{A_{c}} + E_{m} \frac{A_{m}}{A_{c}}$$

$$E_{1} = E_{f} V_{f} + E_{m} V_{m}$$

# Ratio of force taken by fiber to composite

$$F_{c} = \sigma_{c} A_{c},$$
  

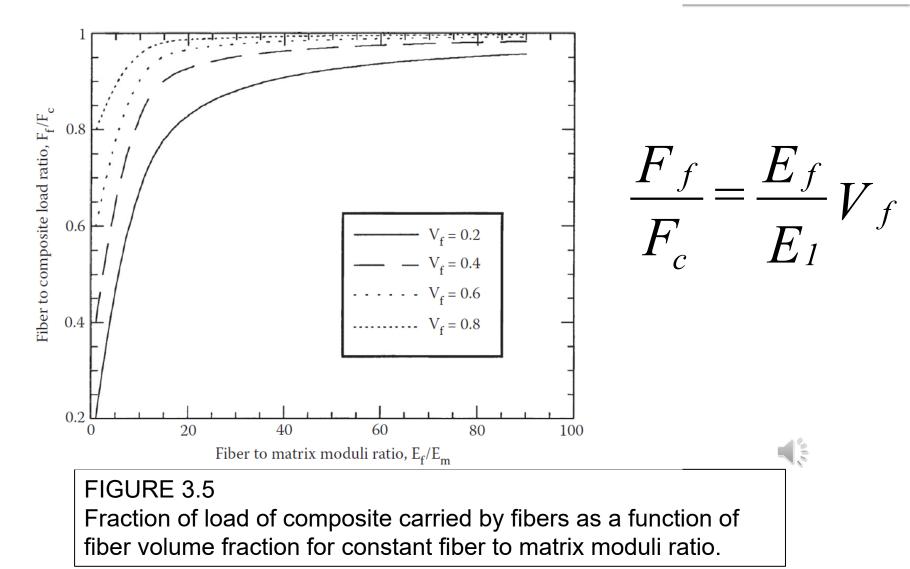
$$F_{f} = \sigma_{f} A_{f}, \text{ and}$$
  

$$F_{m} = \sigma_{m} A_{m}$$

$$\sigma_c = E_1 \varepsilon_c,$$
  
$$\sigma_f = E_f \varepsilon_f, \text{ and}$$
  
$$\sigma_m = E_m \varepsilon_m$$

$$\frac{F_f}{F_c} = \frac{E_f}{E_1} V_f$$

# Ratio of force taken by fiber to composite



### Example – Longitudinal Young's Modulus

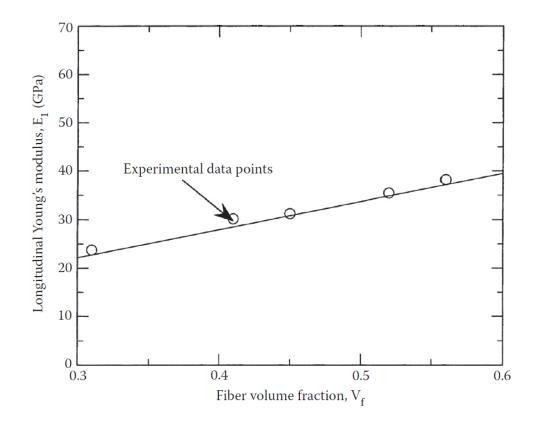
Find the longitudinal elastic modulus of a unidirectional Glass/Epoxy lamina with a 70% fiber volume fraction. Use the properties of glass and epoxy from Tables 3.1 and 3.2, respectively. Also, find the ratio of the load the fibers take to that of the composite.

 $E_{f} = 85 \text{ GPa}$   $E_{m} = 3.4 \text{ GPa}$   $E_{1} = E_{f} V_{f} + E_{m} V_{m}$   $E_{1} = (85) (0.7) + (3.4) (0.3)$  = 60.52 GPa

#### Force in fiber to composite ratio

$$\frac{F_{f}}{F_{c}} = \frac{E_{f}}{E_{1}} V_{f}$$
$$\frac{F_{f}}{F_{c}} = \frac{85}{60.52} (0.7) = 0.9831$$

# Comparing with experimental results



Longitudinal Young's modulus as a function of fiber volume fraction and comparison with experimental data points for a typical glass/polyester lamina





#### EML 4230 Introduction to Composite Materials

#### Chapter 3 Micromechanical Analysis of a Lamina Elastic Moduli of Unidirectional Lamina Major Poisson's ratio, $v_{12}$

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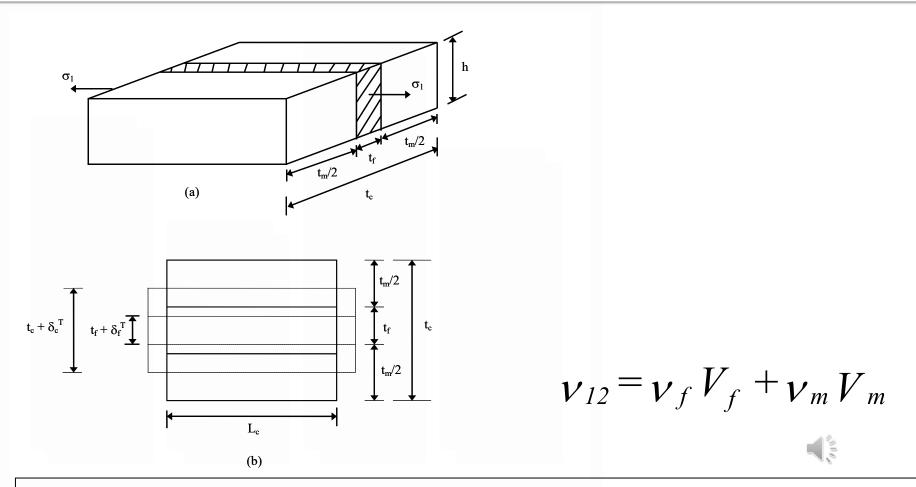
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#### Elastic Moduli of Unidirectional Lamina

- Longitudinal elastic modulus, E<sub>1</sub>
- Transverse elastic modulus, E<sub>2</sub>
- Major Poisson's ratio,  $v_{12}$
- In-plane shear modulus, G<sub>12</sub>

# Major Poisson's ratio, $v_{12}$



A longitudinal strain applied to a representative volume element to calculate Poisson's ratio of unidirectional lamina.

#### Example

Find the major and minor Poisson's ratio of a Glass/Epoxy lamina with a 70% fiber volume fraction. Use the properties of glass and epoxy from Tables 3.1 and 3.2, respectively.

$$v_{f} = 0.2$$

$$v_{m} = 0.3$$

$$v_{12} = v_{f} V_{f} + v_{m} V_{m}$$

$$v_{12} = (0.2) (0.7) + (0.3) (0.3)$$

$$= 0.230$$

# Example

$$E_{1} = 60.52 \ GPa$$
$$E_{2} = 10.37 \ GPa$$
$$v_{21} = v_{12} \frac{E_{2}}{E_{1}}$$
$$= 0.230 \frac{10.37}{60.52}$$
$$= 0.03941$$





#### EML 4230 Introduction to Composite Materials

#### Chapter 3 Micromechanical Analysis of a Lamina Elastic Moduli of Unidirectional Lamina Transverse Young's Modulus, E2

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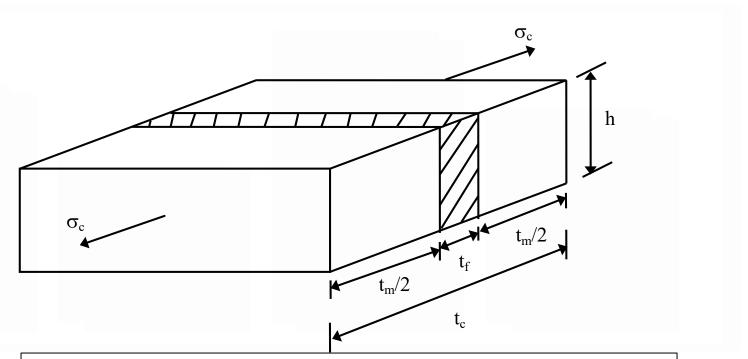


#### Elastic Moduli of Unidirectional Lamina

- Longitudinal elastic modulus, E<sub>1</sub>
- Transverse elastic modulus, E<sub>2</sub>
- Major Poisson's ratio,  $v_{12}$
- In-plane shear modulus, G<sub>12</sub>

### Transverse Young's Modulus,

 $E_2$ 



#### FIGURE 3.7

A transverse stress applied to a representative volume element used to calculate transverse Young's modulus of a unidirectional lamina.

#### Transverse Young's Modulus

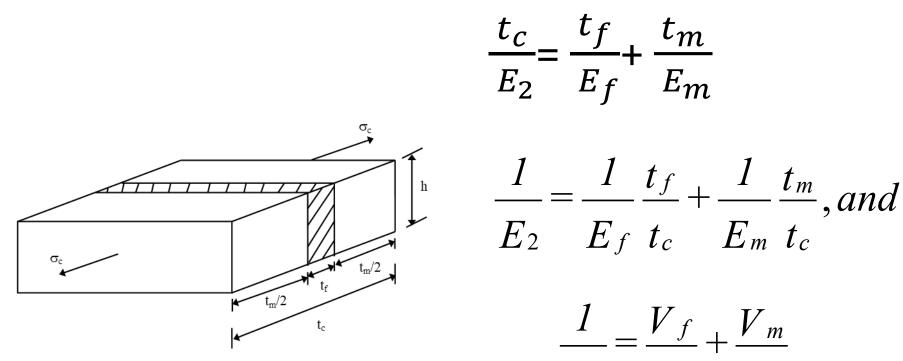
$$\sigma_{c} = \sigma_{f} = \sigma_{m} \qquad \Delta_{c} = t_{c} \mathcal{E}_{c}, \qquad \mathcal{E}_{c} = \frac{\sigma_{c}}{E_{2}},$$

$$\Delta_{c} = \Delta_{f} + \Delta_{m} \qquad \Delta_{f} = t_{f} \mathcal{E}_{f}, \qquad \mathcal{E}_{f} = \frac{\sigma_{f}}{E_{f}},$$

$$\Delta_{m} = t_{m} \mathcal{E}_{m} \qquad \mathcal{E}_{m} = \frac{\sigma_{m}}{E_{m}},$$

$$\frac{t_{c} \sigma_{c}}{E_{2}} = \frac{t_{f} \sigma_{f}}{E_{f}} + \frac{t_{m} \sigma_{m}}{E_{m}}$$

#### Transverse Young's Modulus



 $E_2 \quad E_f \quad E_m$ 

# Example, Transverse Young's modulus

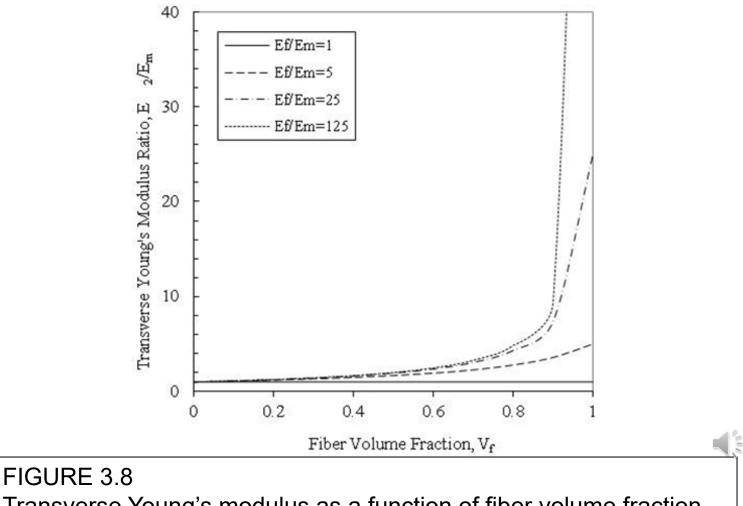
Find the transverse Young's modulus of a Glass/Epoxy lamina with a fiber volume fraction of 70%. Use the properties of glass and epoxy from Tables 3.1 and 3.2, respectively.

$$E_{f} = 85 GPa \qquad \qquad \frac{1}{E_{2}} = \frac{V_{f}}{E_{f}} + \frac{V_{m}}{E_{m}}$$
$$E_{m} = 3.4 GPa \qquad \qquad E_{2} = \frac{V_{f}}{E_{f}} + \frac{V_{m}}{E_{m}}$$

$$\frac{1}{E_2} = \frac{0.7}{85} + \frac{0.3}{3.4}$$

 $E_2 = 10.37 \, GPa$ 

### Transverse Young's Modulus vs Fiber Volume Fraction



Transverse Young's modulus as a function of fiber volume fraction for constant fiber to matrix moduli ratio.

# Transverse Young's modulus comparison with experimental data

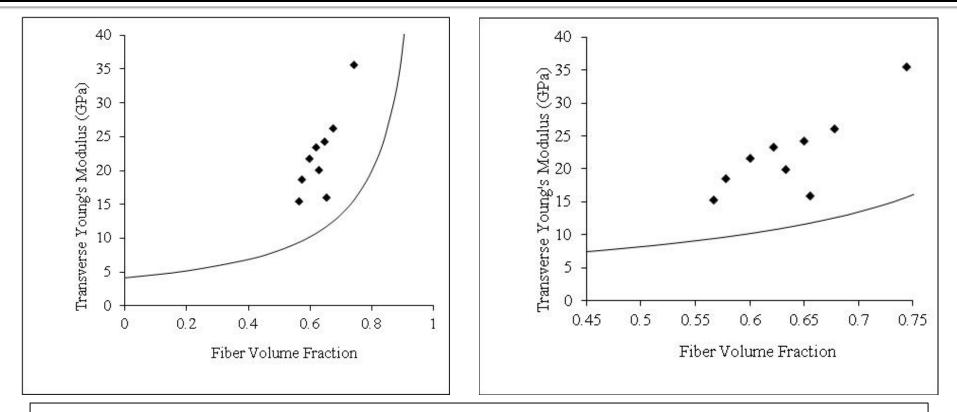


FIGURE 3.10 Theoretical values of transverse Young's modulus as a function of fiber volume fraction for a boron/epoxy unidirectional lamina (Ef = 414 GPa, vf = 0.2, Em = 4.14 GPa, vm = 0.35) and comparison with experimental values. Figure (b) zooms figure (a) for fiber volume fraction between 0.45 and 0.75. (Experimental data from Hashin, Z., NASA tech. rep. contract no. NAS1-8818, November 1970.)





#### EML 4230 Introduction to Composite Materials

#### Chapter 3 Micromechanical Analysis of a Lamina Elastic Moduli of Unidirectional Lamina In-plane shear modulus, G<sub>12</sub>

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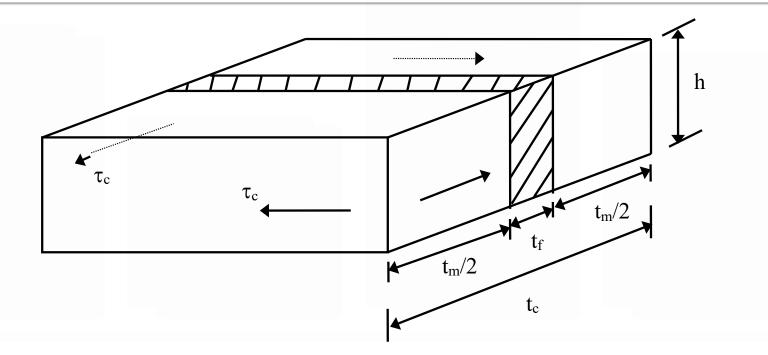
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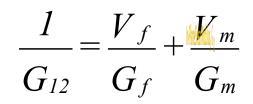
#### Elastic Moduli of Unidirectional Lamina

- Longitudinal elastic modulus, E<sub>1</sub>
- Transverse elastic modulus, E<sub>2</sub>
- Major Poisson's ratio,  $v_{12}$
- In-plane shear modulus, G<sub>12</sub>

### In-Plane Shear Modulus, $G_{12}$



An in-plane shear stress applied to a representative volume element for finding in-plane shear modulus of a unidirectional lamina.



### Example, In-Plane Shear Modulus,

#### $G_{12}$

Find the in-plane shear modulus of a Glass/Epoxy lamina with a 70% fiber volume fraction. Use properties of glass and epoxy from Tables 3.1 and 3.2, respectively.

 $E_{f} = 85 \, GPa \qquad E_{m} = 3.4 \, GPa$   $v_{f} = 0.2 \qquad v_{m} = 0.3$   $G_{f} = \frac{E_{f}}{2(1+v_{f})} \qquad G_{m} = \frac{E_{m}}{2(1+v_{m})}$   $= \frac{85}{2(1+0.2)} \qquad = \frac{3.40}{2(1+0.3)}$   $= 1.308 \, GPa$ 

### Example

$$\frac{1}{G_{12}} = \frac{V_f}{G_f} + \frac{V_m}{G_m}$$

$$\frac{1}{G_{12}} = \frac{0.70}{35.42} + \frac{0.30}{1.308}$$

 $G_{12} = 4.014 \, GPa$ 



# In-Plane Shear Modulus comparison with experimental data

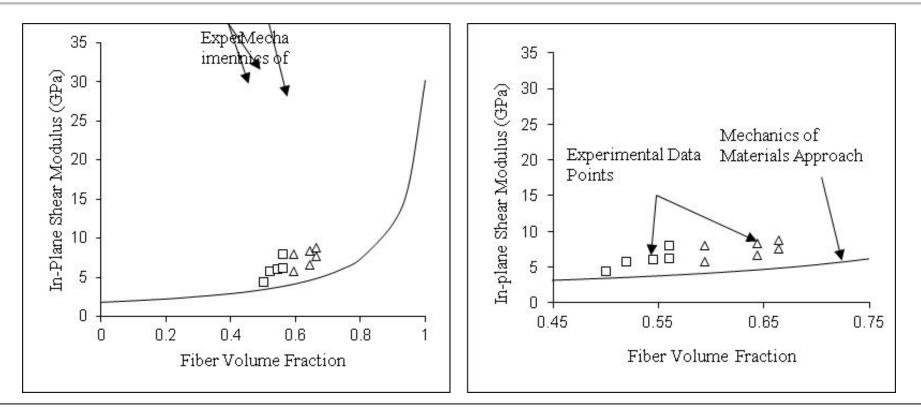


FIGURE 3.13 Theoretical values of in-plane shear modulus as a function of fiber volume fraction and comparison with experimental values for a unidirectional glass/epoxy lamina (Gf = 30.19 GPa, Gm = 1.83 GPa). Figure (b) zooms figure (a) for fiber volume fraction between 0.45 and 0.75. (Experimental data from Hashin, Z., NASA tech. rep. contract no. NAS1-8818, November 1970.)

#### Mechanics of Materials Equations for Elastic Moduli Summary

Longitudinal elastic modulus, 
$$E_1 = E_f V_f + E_m V_m$$

Major Poisson's ratio, 
$$v_{12}$$
  
 $v_{12} = v_f V_f + v_m V_m$ 

Transverse elastic modulus, E<sub>2</sub>

$$\frac{1}{E_2} = \frac{V_f}{E_f} + \frac{V_m}{E_m}$$

In-plane shear modulus,  $G_{12}$ 

$$\frac{I}{G_{12}} = \frac{V_f}{G_f} + \frac{V_m}{G_m}$$

**L** 





#### EML 4230 Introduction to Composite Materials

#### Chapter 3 Micromechanical Analysis of a Lamina Elastic Moduli of Unidirectional Lamina Halpin-Tsai Equations

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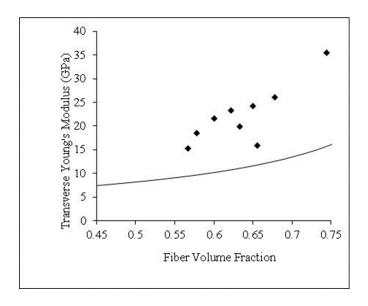
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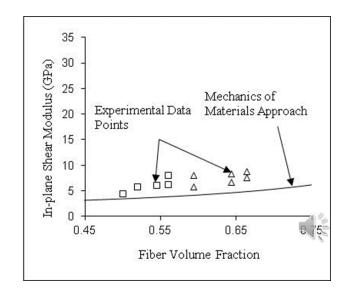


## **Halpin Tsai Equations**

Same as MOM equations for E1 and  $v_{12}$  but NOT for E2 and G12

$$E_1 = E_f V_f + E_m V_m$$
$$V_{12} = V_f V_f + V_m V_m$$





# Halpin Tsai Equations: Transverse Young's Modulus

$$\frac{E_2}{E_m} = \frac{1 + \xi \eta V_f}{1 - \eta V_f} \qquad \eta = \frac{(E_f / E_m) - 1}{(E_f / E_m) + \xi}$$

The term  $\boldsymbol{\xi}\,$  is called the reinforcing factor and depends on the following

- Fiber Geometry
- Packing Geometry
- Loading Conditions

Example: For a fiber geometry of circular fibers in a packing geometry of a square array,  $\xi = 2$ 

## Does $\eta$ have meaning?

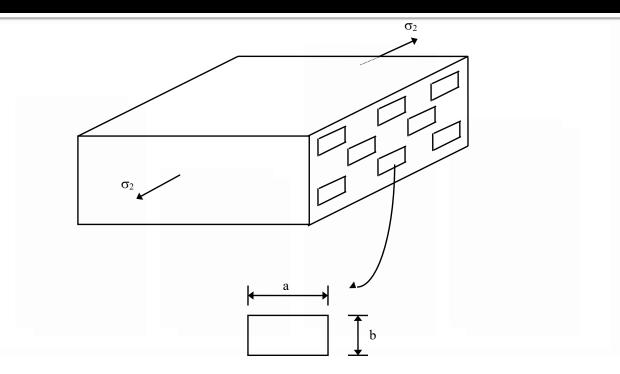
$$\frac{E_2}{E_m} = \frac{1 + \xi \eta V_f}{1 - \eta V_f}$$
$$\eta = \frac{(E_f / E_m) - 1}{(E_f / E_m) + \xi}$$

 $E_f/E_m = 1$  implies  $\gamma = 0$ , (homogeneous medium)

$$E_f/E_m \to \infty$$
 implies  $\eta = -\frac{1}{\xi}$  (voids)  
 $E_f/E_m \to 0$  implies  $\eta = -\frac{1}{\xi}$  (voids)

43

## What is $\xi$ for another case?



The term  $\xi$  is depends on

- Fiber Geometry
- Packing Geometry
- Loading Conditions

For a rectangular fiber cross-section of length a and width b in a hexagonal array,  $\xi = 2(a/b)$ , where a is in the direction of loading.

## Example: Transverse Young's Modulus

Find the transverse Young's modulus for a Glass/Epoxy lamina with a 70% fiber volume fraction. Use the properties for glass and epoxy from Tables 3.1 and 3.2, respectively. Use Halpin-Tsai equations for a circular fiber in a square array packing geometry.

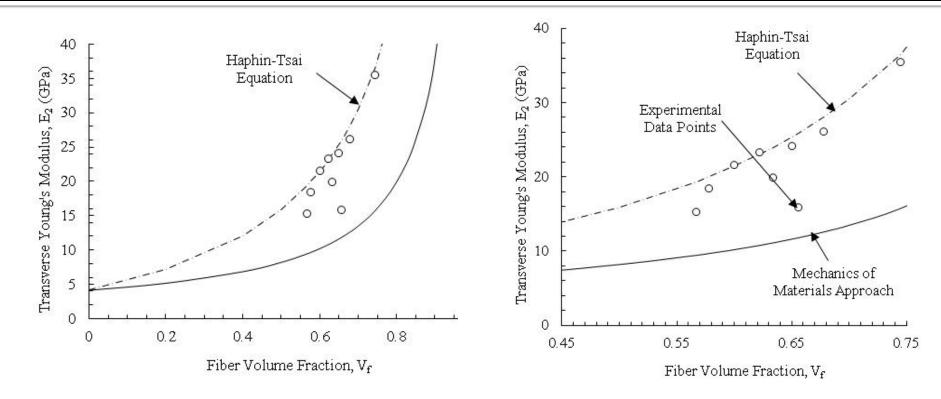
$$\xi = 2 \qquad E_f = 85 \ GPa \qquad E_m = 3.4 \ GPa$$

$$\eta = \frac{(E_f / E_m) - 1}{(E_f / E_m) + \xi} \qquad \eta = \frac{(85/3.4) - 1}{(85/3.4) + 2} = 0.8889$$

$$\frac{E_2}{E_m} = \frac{I + \xi \eta V_f}{1 - \eta V_f} \qquad \frac{E_2}{3.4} = \frac{I + 2(0.8889)(0.7)}{1 - (0.8889)(0.7)}$$

$$E_2 = 20.20 \text{ GPa}$$

# Transverse Young's Modulus MOM vs HT



Theoretical values of transverse Young's modulus as a function of fiber volume fraction and comparison with experimental values for boron/epoxy unidirectional lamina (Ef = 414 GPa, vf = 0.2, Em = 4.14 GPa, vm = 0.35). Figure (b) zooms figure (a) for fiber volume fraction between 0.45 and 0.75. (Experimental data from Hashin, Z., NASA tech. rep. contract no. NAS1-8818, November 1970.)

## In-plane Shear Modulus

$$\frac{G_{12}}{G_m} = \frac{1 + \xi \eta V_f}{1 - \eta V_f}$$

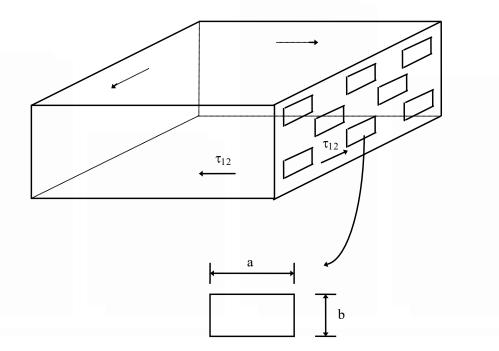
$$\eta = \frac{(G_f / G_m) - 1}{(G_f / G_m) + \xi}$$

The term  $\boldsymbol{\xi}$  is called the reinforcing factor and depends on the following

- Fiber Geometry
- Packing Geometry
- Loading Conditions

Example: For a fiber geometry of circular fibers in a packing geometry of a square array,  $\xi = 1$ 

## What is $\xi$ for another case?



The term  $\xi$  is depends on

- Fiber Geometry
- Packing Geometry
- Loading Conditions

For a rectangular fiber cross-section of length *a* and width *b* in a hexagonal array,  $\xi = \sqrt{3} \ln(\frac{a}{b})$ ,

where a is in the direction of loading

#### **Example: In-Plane Shear Modulus**

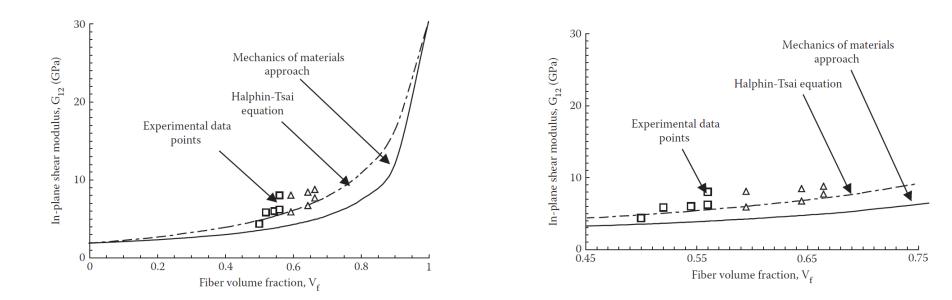
Using Halpin-Tsai equations, find the shear modulus of a Glass/Epoxy composite with a 70% fiber volume fraction. Use the properties of glass and epoxy from Tables 3.1 and 3.2, respectively. Assume the fibers are circular and are packed in a square array.

$$\xi = 1 \qquad G_f = 35.42 \text{ GPa} \qquad G_m = 1.308 \text{ GPa}$$

$$\eta = \frac{(35.42/1.308) - 1}{(35.42/1.308) + 1} \qquad \frac{G_{12}}{1.308} = \frac{1 + (1)(0.9288)(0.7)}{1 - (0.9288)(0.7)}$$

$$= 0.9288 \qquad \qquad G_{12} = 6.169 \text{ GPa}$$

## Shear Modulus MOM vs HT



Theoretical values of in-plane shear modulus as a function of fiber volume fraction compared with experimental values for unidirectional glass/epoxy lamina (Gf = 30.19 GPa, Gm = 1.83 GPa). Figure (b) zooms figure (a) for fiber volume fraction between 0.45 and 0.75. (Experimental data from Hashin, Z., NASA tech. rep. contract No. NAS1-8818, November 1970.)



